



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2369-1

Job Sheet 175751



Part No: D2369-1

Job Qty: 6 ea

Part Name: Locator Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/24/18

Description:

Type: Stock

Note: DWG REV B IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B now water jet 07-12-11 DD IPP REV:C 13.05.21 AS PER DWG REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		SC 4/25/18
100	Waterjet	6 pcs	4/24/18	4/24/18	0.11	0.86	Waterjet1		SC 4/25/18
110	QC	6 pcs	4/24/18	4/24/18	0.00	0.00	QC2		SC 4/25/18
120	QC	6 pcs	4/24/18	4/24/18	0.00	0.00	QC8		SC 4/25/18
130	Packaging	6 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3	5/22/18	SC MAY 08 2018
140	QC21-SA	6 Ea	4/24/18	4/24/18	0.00	0.00	QC21		SC MAY 08 2018

Part Op 100 - 1-Cut as per Dwg D2369
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H326-040	5052-H32-040 Sheet	8.1240 sf (1.354 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H326-040	8	12	0

8068615
M6061T65-040

Part Specifications

Specifications could not be found.

Plex 4/10/18 2:06 PM Dart.Gagnon.Michelle



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Container No: S069418



Part: D2369-1

Job No: 175751

Serial No/Batch: S069418

Revision:

Inspector:

Date: 05/08/18

DART AEROSPACE LTD		Work Order:	175751
Description: Deck Plate Locator Bracket		Part Number:	D2369-1
Inspection Dwg: D2369	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.500	+/-0.010	0.502	1		VSC-01	
4.500	+/-0.010	4.552	1			
1.000	+/-0.010	1.001	1			
5.649	+/-0.010	5.650	1			
37.996	+/-0.010	37.998	1			
38.297	+/-0.010	38.298	1			
5.000	+/-0.010	5.001	1			
4.451	+/-0.010	4.455	1			
0.549	+/-0.010	0.550	1			
Ø0.128	+0.005/-0.000	Ø0.131				
Ø0.128	+0.005/-0.000	Ø0.131	1			
39.000	+/-0.010	39.000	1			
38.544	+/-0.010	38.544	1			
0.940	+/-0.010	0.943	1			

Measured by: SC	Audited by: [Signature]	Preliminary Approval:
Date: 18/05/08	Date: MAY 08 2018	Date:

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	13.06.27	Dimensions revised per Dwg Rev B	KJ	